

Overview

- Alternative Fuel Market Background
- Vehicles
- Codes
- Fueling stations and Options
- Infrastructure
- New Technologies
- Alternative Fuels
- Resources



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Why use CNG as a transportation fuel?

- Compressed Natural Gas is Clean, American, Affordable & Abundant
- CNG is the same natural gas that is piped into millions of homes for heating, domestic water heating and cooking
- CNG is better for the environment than traditional transportation fuels: approximately 25% lower levels of CO₂than gasoline, and 27% lower than diesel (*)

	Pounds CO ₂	Kilograms CO ₂	Pounds CO ₂	Kilograms CO ₂
Carbon Dioxide (CO ₂) Factors:	Per Unit of Volume or Mass	Per Unit of Volume or Mass	Per Million Btu	Per Million Btu
Diesel and Home Heating Fuel (Distillate Fuel Oil)	22.45 gallon	10.19 gallon	163.45	74.14
Natural Gas	120.96 thousand cubic feet	54.87 thousand cubic feet	116.65	52.91
Finished Motor Gasoline ^a	17.86 gallon	8.10 gallon	148.57	67.39
Motor Gasoline	19.37 gallon	8.78 gallon	155.77	70.66
a Includes fuel ethanol blended into motor gasoline.				

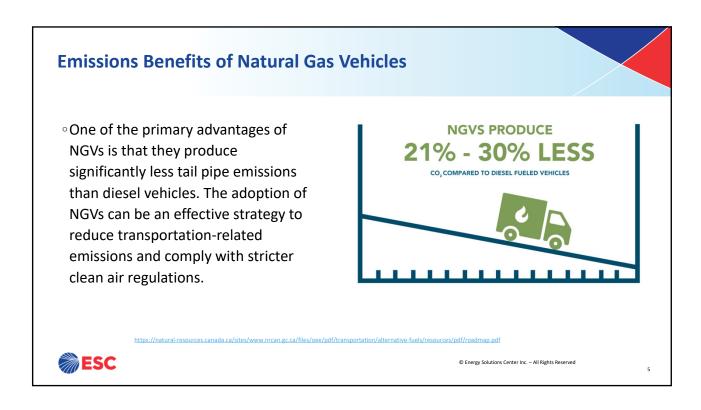


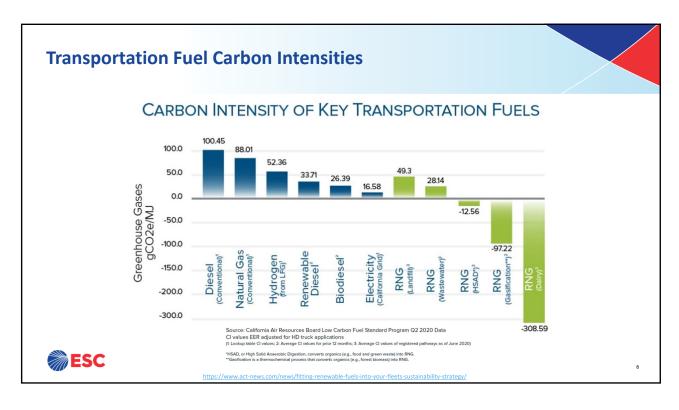
(http://www.afdc.energy.gov/vehicles/natural_gas_emissions.html)
(*) https://www.eia.gov/tools/faqs/faq.php?id=73&t=11

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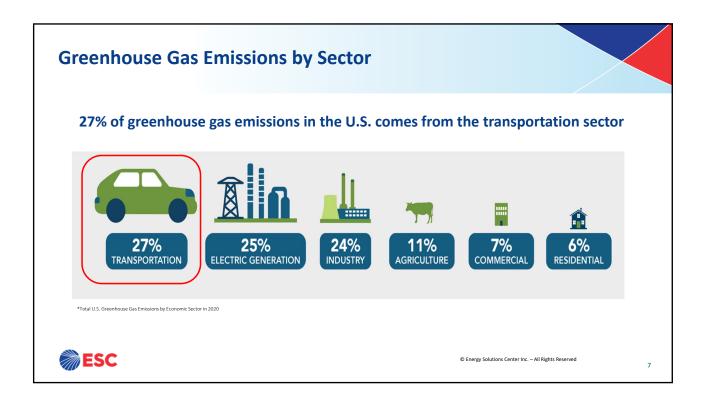
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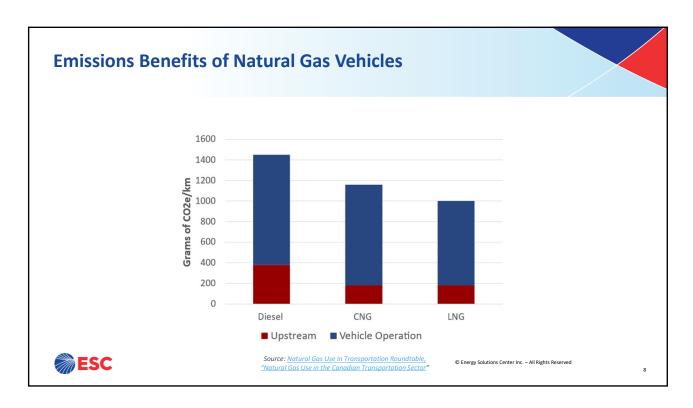




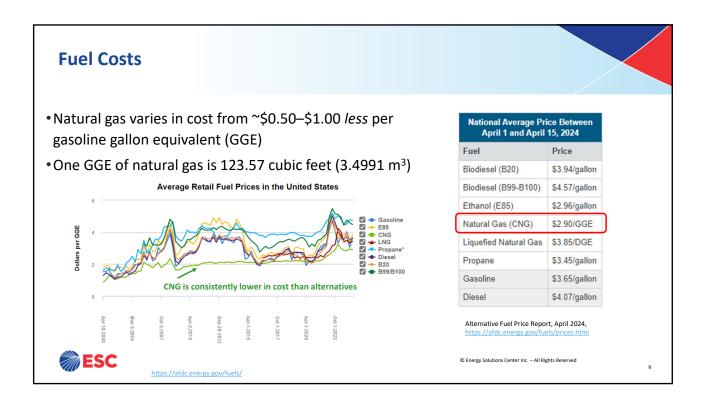


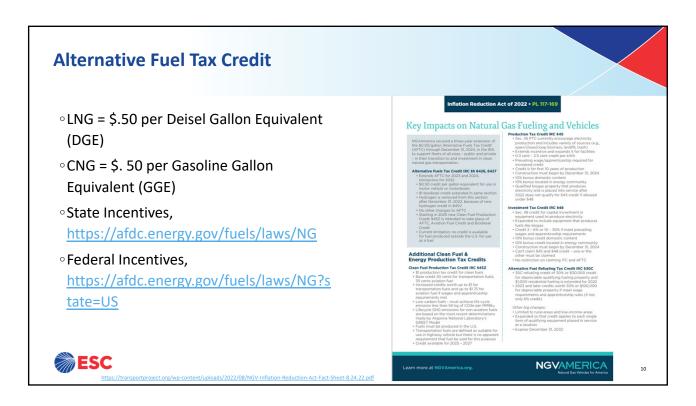






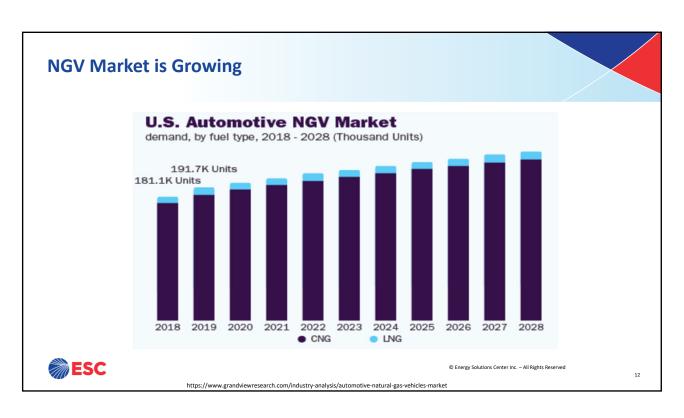




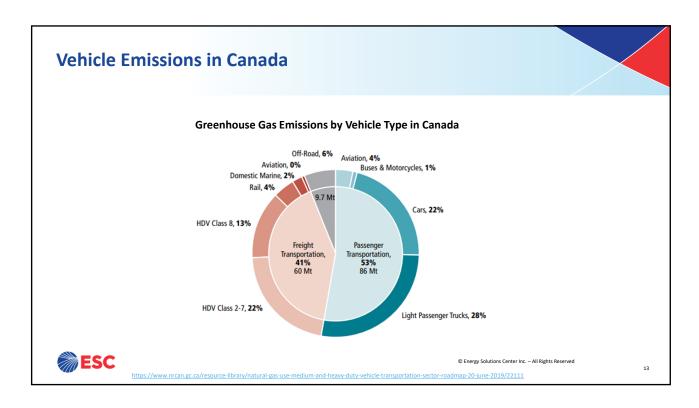




What is a GGE? Compressed Liquefied Natural Gas Gasoline/E10 Biodiesel Propane (LPG) Ethanol/E100 Methanol Hydrogen Electricity **Natural Gas** (CNG) (LNG) 5.66 lb., or **123.57** ft³, of Energy 1 gallon of 1 gallon of 1 gallon of 1 gallon of 5.37 lb. of LNG 1 gallon of E85 1 gallon of 2.2 lbs. (1 kg) A typical Comparison, B100 has 93% propane has has the same contains 73%methanol of H2 has the battery that is Gasoline 97%-100% of 113% of the of the energy in 73% of the CNG has the energy as 1 83% of the contains 50% same energy as the same size Gallon the energy in 1 energy in 1 1 DGE, and 1 energy in 1 ame energy GGE, and 6.06 energy in 1 of the energy 1 GGE. as a gallon of Equivalent GGE. Standard GGE due to the gallon of B20 GGE due to the 1 GGE, and lb. of LNG has GGE. 1 gallon as 1 GGE. gas (0.134 ft³), 6.37 lb., or higher energy lower energy (GGE) fuel is 90% has 99% of the the same of E100 has when used for gasoline, 10% density of energy in 1 density of 139.30 ft³. of energy as 1 67% of the transportation, DGE due to a DGE. ethanol. CNG has the diesel fuel. energy in 1 propane. can store lower energy GGE. 15.3% of the ame energy as density in 1 DGE energy in 1 biodiesel. GGE. **Energy Content** 112,114-128.488 B100=119,550 84,250 Btu/gal 20,160 Btu/lb 21,240 Btu/lb 76,330 Btu/gal 57,250 Btu/gal 51,585 Btu/lb 3,414 Btu/kWh 116.090 Btu/gal Btu/gal for E100 B20=126,700 Btu/gal 33.3 kWh/kg Btu/gal Energy Content 120,388-138.490 127,960 23,726 Btu/lb 91,420 Btu/gal 22,453 Btu/lb 84,530 Btu/gal 65,200 Btu/gal 61,013 Btu/lb 3,414 Btu/kWh Btu/gal for 124.340 for E100 higher heating Btu/gal Btu/gal **ESC** https://afdc.energy.gov/fuels/properties 11







NGV Safety

- · Safety of CNG vehicles is on par or higher than with gasoline
- The pressurized tank is built to withstand severe impact, temperature and environment exposure
- CNG is lighter than air. It evaporates quickly into the atmosphere when there is a leak instead of collecting as a puddle under the car like gasoline
- Natural gas has very limited flammability it will not burn at concentrations below 5% or above about 15% when mixed with air



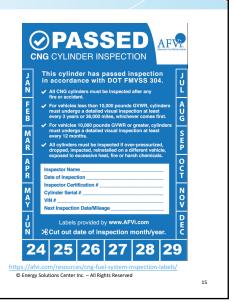
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NGV Safety

- Gasoline and diesel burns at much lower concentrations and ignite at lower temperatures
- Natural gas is non-toxic when evaporated into air
- CNG storage tanks also have an automatic relief valve that is activated by temperature only (i.e. in case of thermal event)
 - When the temperature is excessive the valve will open and release the gas into the atmosphere to reduce the pressure





NGV Benefits

- Environment friendly
- No loss in performance
- Cost savings CNG vs. other fuel(s)
- Extended maintenance intervals
- Operational flexibility
 - Extended driving range with dual fuel system



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CNG vs LNG

CNG

- Production Compressed natural gas, or CNG, is natural
 gas stored and transported under high pressure in its
 gaseous form, making it lighter than air. CNG is produced
 by compressing natural gas to less than 1 percent of its
 volume at standard atmospheric pressure. CNG is safer
 than gasoline and diesel because it is nontoxic and
 disperses quickly.
- Transportation After exiting the ground or extracted from a biodigester, natural gas is transported by pipeline or by virtual pipeline via tanker truck where it is compressed and stored at 3,600 pounds per square inch (PSI).
- Delivery CNG is transferred from storage to a CNG vehicle through a fill nozzle and receptacle.



LNG

- Production Liquefied natural gas, or LNG, is natural gas stored and transported as a liquid. After being sourced from the ground or from methane-producing waste products, LNG is produced by purifying natural gas and super-cooling it to -260 degrees Fahrenheit through a process called cryogenic liquefaction.
- Transportation LNG is transported via insulated truck, rail, or ship to LNG stations for distribution as a transportation fuel. Because of its greater fuel density and lower weight storage, LNG is an ideal fuel for high horsepower and longdistance transportation needs since it requires fewer tanks and space requirements.
- Delivery Like CNG, LNG can be dispensed through a fill nozzle and receptacle for on-road applications.

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NGV Markets

- Buses
 - School
 - Municipal
- Local Delivery
- Long Haul Delivery
- Utility Fleets







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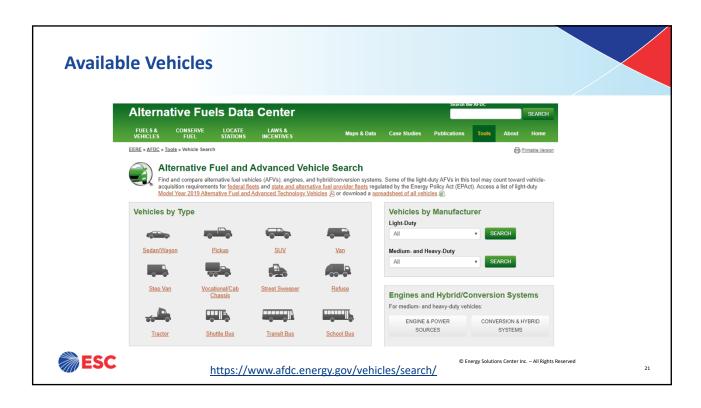
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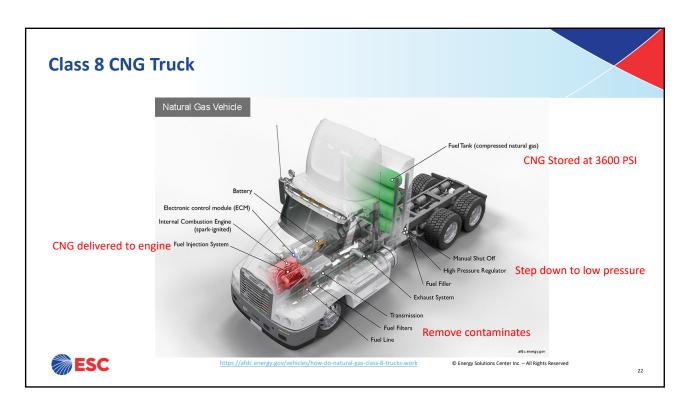




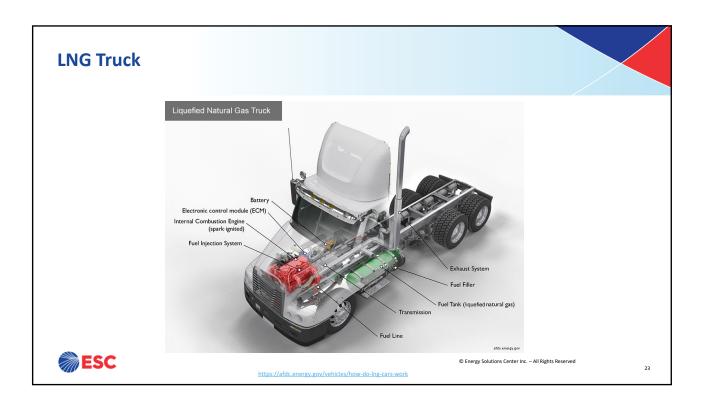


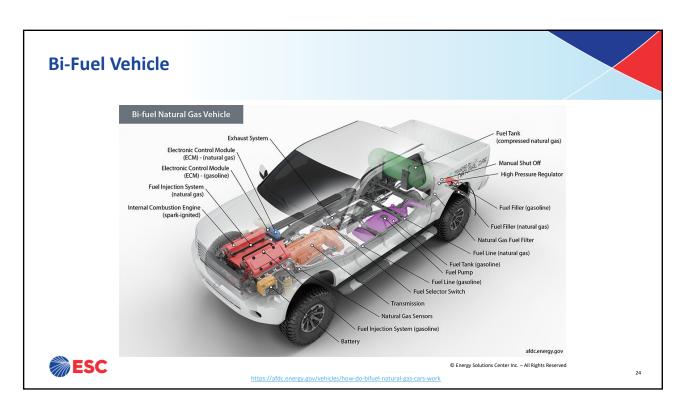














Available Vehicles

- Vehicles available as approved conversions and factory direct equipment
- Vehicle types
 - Heavy Duty
 - Heavy Haul
 - Specialty Vehicles Sweepers
 - Sedans, Trucks & SUVs
- All aftermarket vehicles are offered as modifications to original equipment manufacturer (OEM) gasoline or diesel fueled vehicles



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https://evmc2.files.wordpress.com/2015/03/04-tanks.jpg

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Solid steel 1st CNG storage tank available Steel walls of Type 1 CNG storage tanks are approx. 0.5 to 1.5" thick Heaviest type of CNG storage tanks Diameter of 11 inches for the smallest and 16 inches for largest Reliable & durable Low initial cost Good for bulk transportation or stationary ground storage

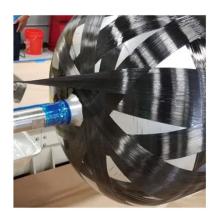


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Type 3 CNG Tank - Aluminum & Carbon Fiber

- Aluminum liner
- Fully wrapped in carbon fiber
- Can hold very high pressures
 - 3600 PSI service pressure
 - Can store much higher pressures than 3600 PSI
- Aluminum liner holds more volume than other tanks of same dimension
- ∘ Lighter than Type 1 & 2 tanks
- Highest manufacturing cost of the 4 tank types
- Best tank for bulk transportation





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Type 4 CNG Tank – Polymer & Carbon Fiber

- Non-metallic liner (Polymer)
- Wrapped in carbon fiber
- Lightest of the 4 tanks
- $\,^{\circ}\,\text{Used}$ for on-site storage at refueling stations
- Great for CNG vehicle use



https://ngtnews.com/altech-eco-chooses-cobham-type-4-cng-cylinders



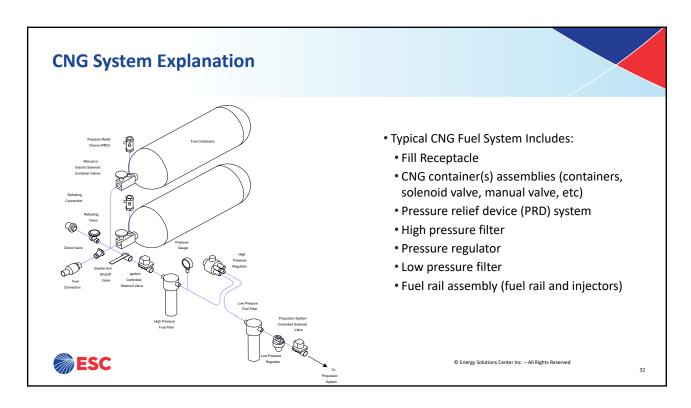
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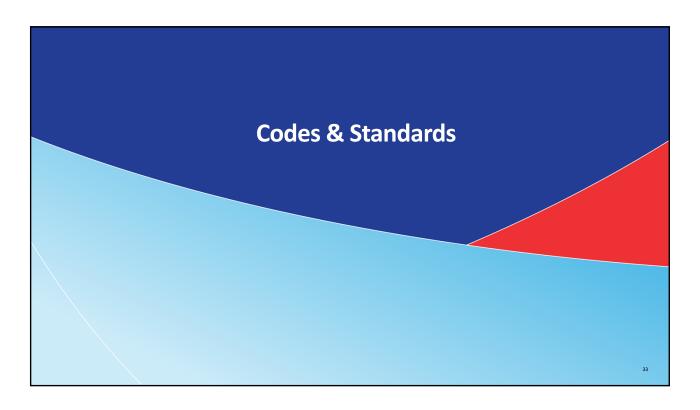
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Type 3 vs Type 4 Tanks Туре 4 Type 3 Aluminum liner **HDPE** liner Lower cost raw material and More expensive due to the aluminum liner material and the reduced manufacturing cost associated manufacturing cost Best for bulk transportation Best for slow fill CNG refueling stations and bulk storage More durable because of the Polymer wears off after fabrication process a few years Resistant to heat exposure Lower heat resistance during the filling process **ESC**







Codes and Standards

- Designed to standardize connectors, on-board storage and on-site storage vessels
- Specifications for dispensers and dispensing equipment
- Primary authors
 - ANSI American National Standards Institute
 - CGA Compressed Gas Association
 - NFPA National Fire Protection Association
 - •SAE Society of Automotive Engineers
 - CSA Canadian Standards Association



https://ngtnews.com/socalgas-onboard-dynamics-to-test-mobile-cng-refueling-solution

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Codes and Standards

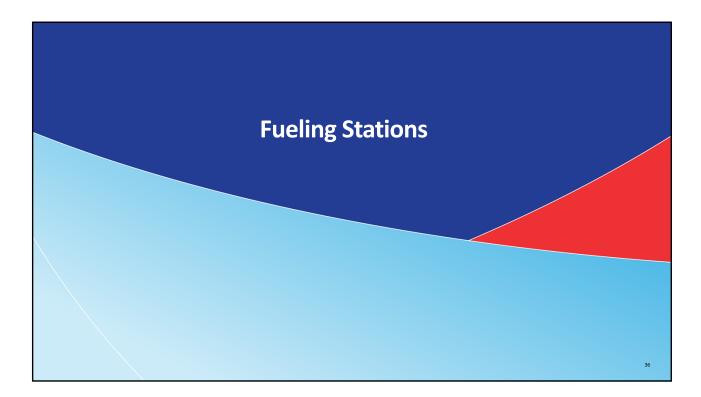
- Principle Codes, Standards and Advisories applicable to NGVs and Infrastructure
 - NFPA 52 Vehicular Gaseous Fuel Systems Code new edition approved in 2019
 - ANSI NGV2 2017 Compressed Natural Gas Vehicle Fueling Connection Devices
 - ANSI NGV2 2019 Addendums 2a and 2b Basic Requirements for Compressed Natural Gas Vehicle Fuel Containers

Complete Listing at cleanvehicle.org



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Fueling Station Options

- Type of Fueling Stations
 - Time Fill Station
 - Fast Fill Stations
 - Combination Stations
 - LNG
- Public Fueling Stations
- Private Fueling Stations

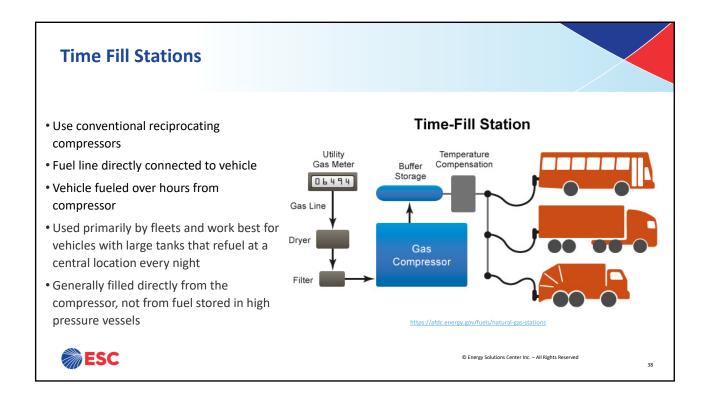


 $\underline{\text{https://nelsonpope.com/portfolio/cng-fueling-station-at-elizabethtown-gas/}}$

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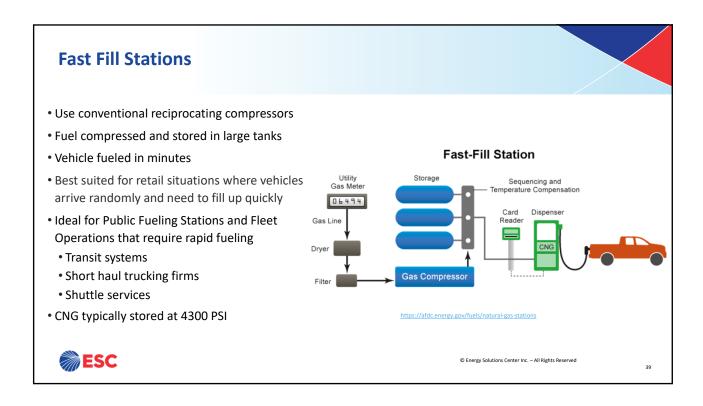
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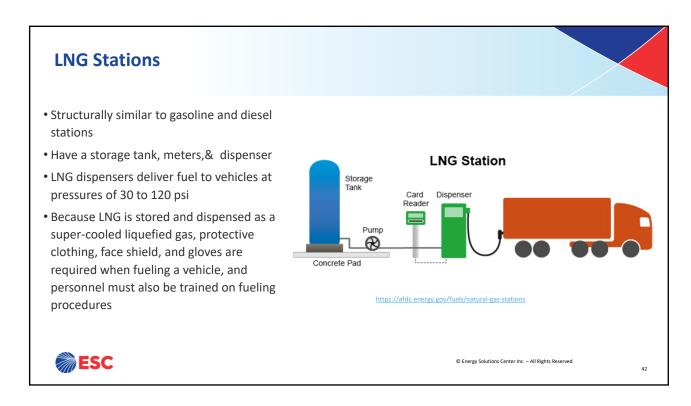






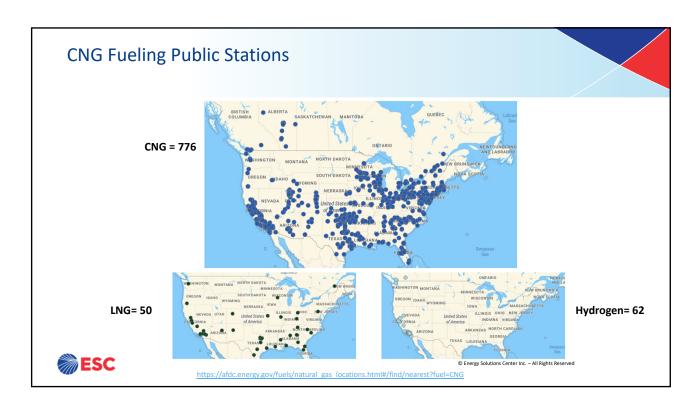


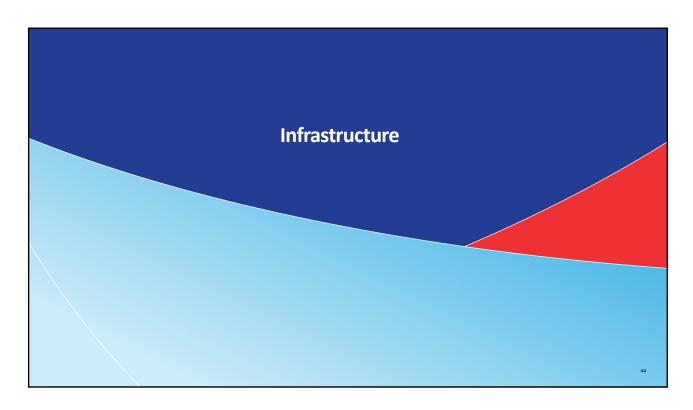
Combination Stations Combination-Fill Station Combination-fill stations include both the fast-fill and time-fill Gas Supply Card Reader Fast-Fil components in one system ОЬЧ9Ч • The vehicles connected to the nlet Gas Dryei time-fill posts are filled directly Storage from the compressor, usually overnight. MEDIUN Compressor(s) • Vehicles at the fast-fill dispensers are filled from the storage vessels or from the compressor, depending upon need https://afdc.energy.gov/fuels/natural-gas-stations **ESC**



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Building the Infrastructure

- Options
 - Utility builds and rate bases the cost of the facility
 - Work with other entities to build infrastructure
 - Loves Trillium CNG
 - Clean Energy
 - US Gain
 - True Star Energy
 - Others
 - Virtual Pipeline



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Utility Station Issues

- Public access to fueling locations
- Maintenance
- Billing/Collections
- Facility liabilities



https://www.dranderson.com/cng-filling-stations

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Virtual Pipelines

- Supplement conventional pipeline
 - To reach customers who are in difficult to reach locations
 - Used during times of peak demand
 - Used to alleviate pipeline congestion
 - Used when repairing pipelines





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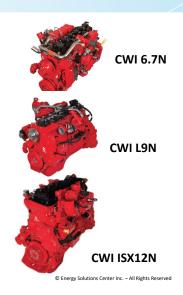
New Technologies •Ultra Low Emissions Engines •Low Pressure Storage •Conforming Tank

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Near Zero Emissions Engine Development

- NGVs engines meet the strictest emission standards, including California's Low NOx Emissions standard
 - CA Optional Low NOx Standard is 90% lower than the current EPA standard of 0.02 gr/bhp-hr



https://www.eia.gov/outlooks/aeo/



Tank Development

- Lower Pressures
- Weight of tank
- New Materials:
 - Ingevity's Nuchar® FuelSorb™ activated carbon monoliths





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NueFuel Product Line

- ∘ Light Duty Trucks (new & used vehicles):
- 6.2 L Ford F-250 (2020 2022)
- 6.8 L Ford F-250 (2023+)
- 3.5 L PFDI Ford Transit (2020 Pres)
- 5.0 L Ford F-150 (2020 Present)
- In-Service Diesel School Bus for Cummins 6.7 (covers 8 model yrs)







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NeuFuel Presentation at ESC TMAF April 12, 2024

NueFuel versus EV Busses

Low-Cost Conversion

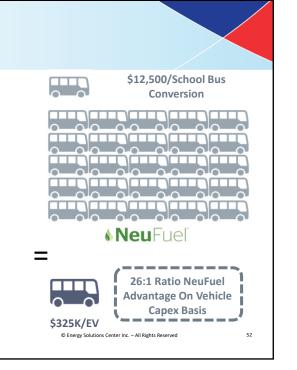
- o \$12,500 per bus tank & installation
- \$2,500/bus refueling appliance

∘ Fleet Savings and Economics

- o Reduction in fuel costs to \$1 per DGE for displaced diesel
- o Annual fuel savings of \$3,200/bus
- o 4.5-year payback implying 18% 10-year IRR
- Convert 26 in-place diesel school buses for cost of 1 EV



NeuFuel Presentation at ESC TMAF April 12, 2024



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Stations Carrying Alternative Fuels

- Developed Alternative Fuels Fueling Station for all alternate fuels
 - •CNG (compressed natural gas)
 - •LNG (liquid natural gas)
 - Propane
 - •Biodiesel (B5, B20)
 - •E-85
 - Various EV charging systems







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Alternative Fuel Options

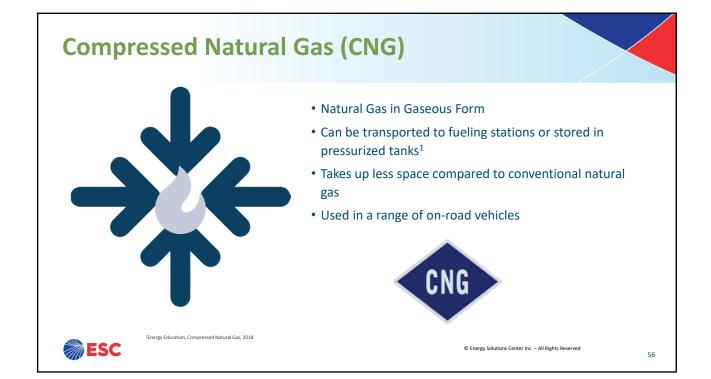
- CNG
- RNG
- LNG
- Hydrogen
- Electric





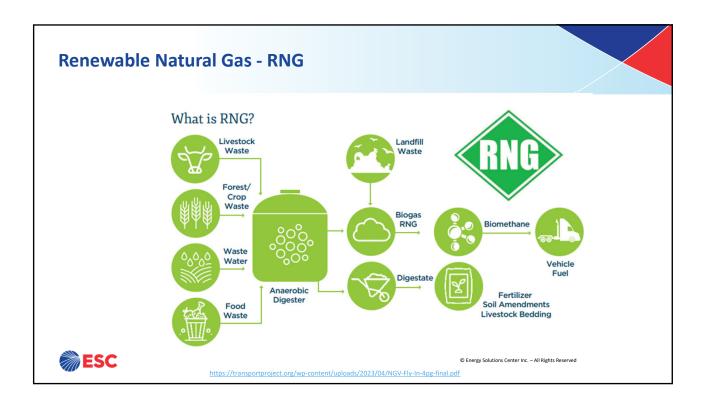
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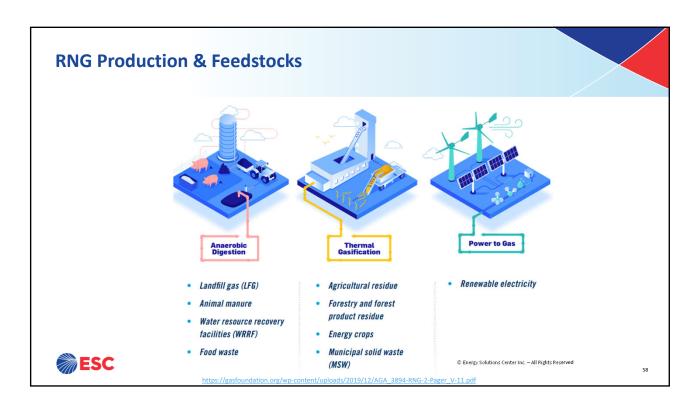
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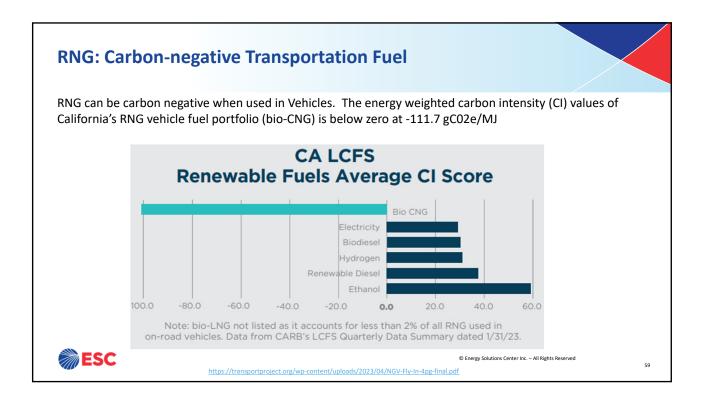
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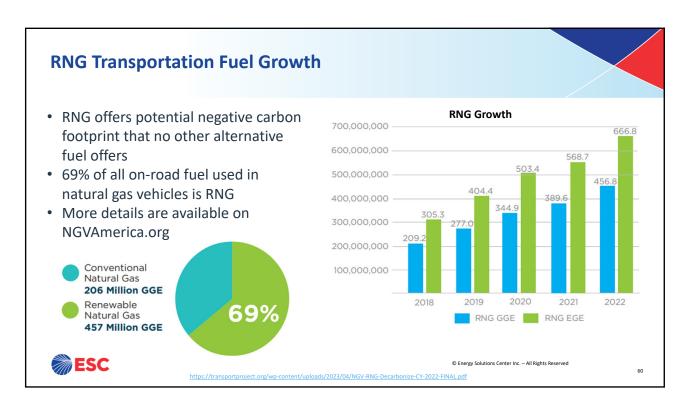














Liquefied Natural Gas (LNG)

- · Cooled Into A Liquid
- Kept At Very Low Temperatures For Storage And Shipping
- Takes Up Less Volume Than CNG²
- Used In A Range Of On-Road Vehicles





Energy Education, Compressed Natural Gas, 2018. ²U.S. DOE, Liquified Natural Ga



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Liquified Natural Gas (LNG)

- LNG is not intended for long-term storage in vehicle fuel tanks
- Pressure in the fuel tank will increase to approximately 230 PSI and the primary pressure relief valve will vent a limited amount of the gas to atmosphere.
- A secondary pressure relief valve also exists on every LNG tank in case of primary relief valve failure.
- As required by codes in the USA and Canada, LNG vehicle tanks are designed to contain the LNG for at least 5 days without venting
- It is extremely rare for gas to be vented through the pressure relief valves as few commercial operators have trucks immobile for five days, and pressure is typically relieved as fuel is consumed during normal operation of a vehicle
- Vent stack plumbing exists from the primary pressure relief valve so that the gas is released in a well-ventilated area near the top of the vehicle

https://www.kinetrexenergy.com/definitive-guide-Ing-fleets/



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LNG Safety

- In case of a leak, the vehicle's methane detection system will sound an audible and visual alarm at 20% of the lower flammable limit.
- Methane detectors exist in the engine and driver compartments and in any enclosed compartment that contains fuel tanks
- All buildings containing LNG will also be equipped with methane detectors that activate audible and visual latched alarms both inside and outside the buildings at 20% of the lower flammable limit
- Fuel tanks and plumbing are potential fire hazards if they leak
- Vehicle fire will have no effect on LNG contained within the tank because of the safeguards built into the
- Most LNG vehicle fires originate from components on the vehicle having no relationship to the LNG fuel system

https://www.kinetrexenergy.com/definitive-guide-Ing-fleets/



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LNG Vehicle Opportunities







Ship using LNG as Fuel

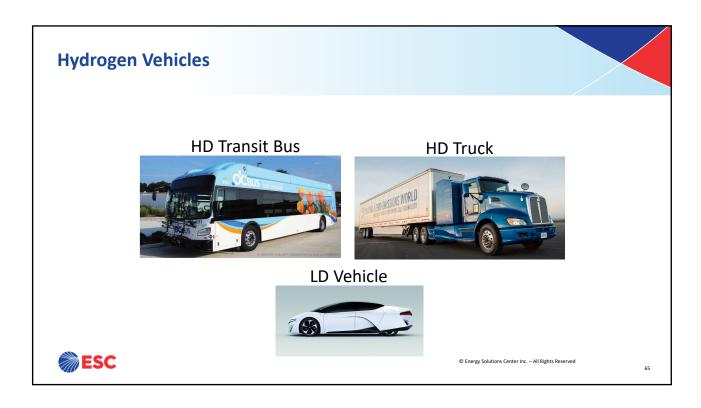
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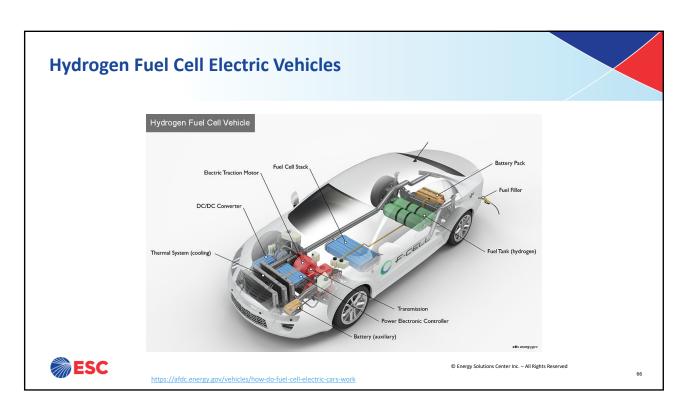
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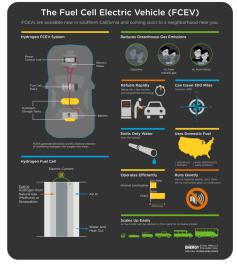








Hydrogen Fuel Cell Electric Vehicles



Benefits

- Zero Greenhouse Gas Emissions, emits only water vapor
- Eliminate pollution caused by burning fossil fuels
- Superb daily reliability and long-term durability
- Minimal cold-weather effects compared with battery electric vehicles
- Longer range than traditional electric vehicles: 300+ miles
- · Quiet and smooth EV operation
- Full Refueling in under 10 minutes



https://www.energy.gov/sites/prod/files/2015/07/f24/fcto_fcev_infographic_0.pdf

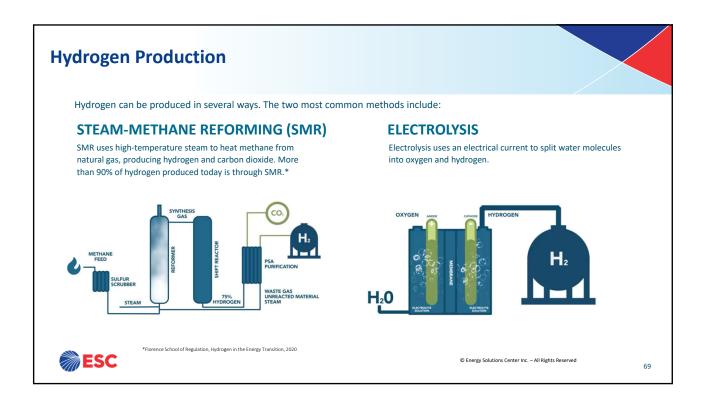
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HFCEV – Light Duty 2020 Honda 2020 Hyundai 2020 Hyundai 2020 Toyota Mirai Clarity Nexo **Nexo Blue** Photo Not Available Mi/Kg 🟮 66 67 66 56 58 53 60 56 66 65 66 city hwy comb hwy MPGE 68 **57** 54 61 65 city Range (miles) Midsize Car Small SUV - 2WD Small SUV - 2WD Vehicle Class Subcompact Car AC Permanent Interior Permanent Interior Permanent AC Synchronous (113 Magnet Synchronous (130 kW) Magnet Synchronous (120 kW) Magnet Synchronous (120 kW) 346 V Lithium Ion 240 V Lithium Ion 240 V Lithium Ion Battery California only California only Dealers in California & Availability California Hawaii kW = kilowatt; V = volt; kg = kilogram; NiMH = nickel metal hydride https://www.fueleconomy.gov/feg/fcv_sbs.shtm

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	butes of Different Fuel Types						
FUEL TYPE	CO ₂ REDUCTION*	ENGINE OUT NOX*	ENERGY CONTENT*	CHALLENGES			
DIESEL	BASELINE	BASELINE	BASELINE				
NATURAL GAS	13% to 18%	Very low	25% of diesel on volumetric basis				
RENEWABLE NATURAL GAS	Better than 100% for animal waste; 50% to 80% from diesel with other feedstocks	Very low	Same as natural gas	Somewhat limited availability			
BIODIESEL (B20)	10% to 15%	About the same as fossil diesel	About the same as fossil diesel	Waxing and some storage/microbial growth issues			
ETHANOL (E85)	~30% to 40%	Very low	60% of diesel	No available engines Assumes E98 corn-based ethanol.			
HYDROGEN (USED IN ICE ENGINE)	0% to 100% depending on creation method, transportation and storage	Very low (specific to ICE engine)	About 2.5 times diesel by mass	Liquid vs. gaseous storage in transport and on vehicle very important to relative levels vs.other fuels			
METHANOL	0% to 90% Depends on feedstock	Very low	45% of diesel	High unburned HC corrosion			





Associations & Resources

- ESC Energy Solutions Center
 - Located in Washington, DC
 - Consortium of utility companies interested in the promotion of gas technologies
 - Offering an NGV Workgroup
 - www.escenter.org



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Associations & Resources

- NGVAmerica Natural Gas Vehicles for America
- Located in Washington, DC
 - Represents more than 200 companies, environmental groups, and government organizations
 - •www.ngvc.org





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Associations & Resources

- Canadian Natural Gas Vehicle Alliance
 - · Located in Ottawa, ON
 - Advocates on behalf of Canada's natural gas vehicle industry
 - www.cngva.org
 - www.gowithnaturalgas.ca





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Associations & Resources

- NGVi Natural Gas Vehicle Institute
- Located in Las Vegas, NV
 - Established in 1989
 - Provide training and consulting on natural gas as a transportation fuel
 - •www.ngvi.com





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Associations & Resources

- ANSI American National Standards Institute
- Located in Washington, DC
 - Established in 1918
 - Oversees the creation, promulgation and use of guidelines that directly impact businesses in nearly every sector
 - www.ansi.org





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Associations & Resources

- CGA Compressed Gas Association
- Located in Chantilly VA
- Established in 19183
- Dedicated to the development and promotion of safety standards and safe practices in the industrial gas industry
- www.cganet.com





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